



The product must be stored at temperatures

lower than +40°C. Keep away from direct

sunlight. Keep containers tightly closed to

Use within 12 months from production date

(unopened and in the original packaging).

prevent solvent evaporation.

Storing



Primer Unisol 20

Description

PRIMER UNISOL 20 is a high concentration solvent based primer based on special elastomers and resins.

Application

PRIMER UNISOL 20 is designed to improve anchorage of natural rubber adhesives on PET, PF and PP.

Technical Specifications

| Method of analysis | MU | Standard |
|--|------------|---------------------------------------|
| 1. Total Solids 3. Brookfield Viscosity 25°C | % mPa.s | 20±1 5,000 - 10,000 ⁽¹⁾ |
| - Solvents | | toluene / ethylacetate |
| ⁽¹⁾ N. 5 RV; 20 RPM | | |

Handling

The product must be diluted with toluene to a TS value of 10% and well stirred.

PRIMER UNISOL 20 must be cured with polyisocyanate before application: mix 100 w/w of PRIMER UNISOL (diluted at 10%) with 0,7 - 1 w/w of CURING AGENT D and coat with approx 5-8 g wet/sqm by reverse roll/gravure/Meyer bar. Pot life is reduced, as crosslinking starts immediately after the addition of isocyanate.

Packaging

The product is supplied in iron drums (180 kg).

Mod. DT0104E - Primer Unisol 20

Creation date: 23 Dec 2009

Revision: 4

Revision date: 29 Aug 2016

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Above information is reliable, but does not constitute warranty.