



susceptible to corrosion.

between +5°C and +40°C.

Containers must be kept tightly sealed and

into contact with metals or alloys that are

Product must be stored at temperatures

Use within 6 months from production date (unopened and in the original packaging).

protected from frost, heat and direct sunlight.

PRIMER EPA W5 must not be allowed to come

**Storing** 

Notes

Stir well before use.



# **Primer EPA W 5**

#### Description

**PRIMER EPA W5** is a water-borne emulsion of synthetic polymers, which enhances the adherence of acrylic waterborne adhesives to polyolefinic films.

### **Application**

**PRIMER EPA W5** can be used as primer for corona treated PP and PE films. It prevents adhesive transfer after the Printing.

# **Technical Specifications**

Method of analysis	MU	Standard
<ol> <li>Total Solids</li> <li>Brookfield Viscosity 25°C</li> </ol>	% mPa.s	50±1 30 - 200 <sup>(1)</sup>
8. <b>pH</b>	рН	7.5 - 8.5
<sup>(I)</sup> No 1 RV; 20 RPM		

# Handling

**PRIMER EPA W5** can be diluted with water and in some cases (depending upon the application method) thickened with polyacrylic thickening agents and ammonia. Apply approx. 1 ÷ 1.5 g dry/sqm on corona treated films; standard coating methods (Mayer-bar, rotogravure, air knife, ...) are recommended.

### Packaging

The product is supplied in iron drums (150 kg); IBC containers (1000 kg).

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Above information is reliable, but does not constitute warranty.