



susceptible to corrosion.

between +5°C and +40°C.

Containers must be kept tightly sealed and

into contact with metals or alloys that are

Product must be stored at temperatures

Use within 6 months from production date (unopened and in the original packaging).

protected from frost, heat and direct sunlight.

PRIMER EPA W5 must not be allowed to come

Storing

Notes

Stir well before use.



Primer EPA W 5

Description

PRIMER EPA W5 is a water-borne emulsion of synthetic polymers, which enhances the adherence of acrylic waterborne adhesives to polyolefinic films.

Application

PRIMER EPA W5 can be used as primer for corona treated PP and PE films. It prevents adhesive transfer after the Printing.

Technical Specifications

Method of analysis	MU	Standard
 Total Solids Brookfield Viscosity 25°C 	% mPa.s	50±1 30 - 200 ⁽¹⁾
8. pH	рН	7.5 - 8.5
^(I) No 1 RV; 20 RPM		

Handling

PRIMER EPA W5 can be diluted with water and in some cases (depending upon the application method) thickened with polyacrylic thickening agents and ammonia. Apply approx. 1 ÷ 1.5 g dry/sqm on corona treated films; standard coating methods (Mayer-bar, rotogravure, air knife, ...) are recommended.

Packaging

The product is supplied in iron drums (150 kg); IBC containers (1000 kg).

Build date 22 Dec 2015

Mod. DT0104E - Primer EPA W 5 Cre

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Revision date: 5 Dec 2014

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Above information is reliable, but does not constitute warranty.